

HOW TO REPLACE A MASTERFRAME IN A WOODCORE DOOR.

Caution: Two people are required to do this task.

- 1.) From the inside of the door, remove the screws (amount will vary per model) that attach the loc trim to the door. *Performing this step will allow the masterframe (frame that houses the glass sashes) to fall out of the door. Use caution when performing this step, the masterframe will come out from the outside of the door.
- 2.) Remove the old masterframe and insert the new one. The bottom of the masterframe should be placed in the opening first and then tilted back until it is seated against the face of the door. Center the masterframe in the opening.
- 3.) Install the loc trim into the door so that it holds the masterframe firmly in place. *The loc trim heights should be reversed and used on the opposite side of the door that they were originally installed so that the screws are going into fresh wood and not into the existing holes.

*Do not overtighten the screws and strip them out or the masterframe will not be held into the door securely.

- 4.) Test the operation of the sash.

